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TR-315 COARSE COMPOUND HEAVY CUTTING PASTE

DESCRIPTION:

TR-315 is a heavy duty paste compound specifically to provide rapid removal of coarse sanding marks, scratches, overspray, surface stains, orange peel and heavy oxidation on polyester gel-coat.

PRODUCT FEATURES:

- ★ Fast cutting action for quick removal of deep surface scratches and other imperfections
- ★ Developed for use on gel-coat, but also effective on acrylic lacquers, baked enamels & metals
- ★ Minimizes sanding steps for increased efficiency
- ★ Easy brush application when working on large vertical surfaces
- ★ Contains no silicones or waxes
- ★ Economically priced

PHYSICAL PROPERTIES:

Specific Gravity: 1.23 (10.25lbs./Gal)
Viscosity: soft paste – water/petroleum emulsion blend
Color: Light orange/reddish

USES:

Initial compound to remove coarse sanding scratches (400g) and blemishes on polyester and vinyl-ester gel-coated surfaces including finished parts, tooling and master patterns.

APPLICATION:

Apply compound to surface and spread evenly. Using a high speed electric variable speed buffer equipped with all wool twisted buffing pad set buffer speed to 1,200-1,500 RPM for best results. Work in a 2' x 2' overlapping surface area using medium pressure to remove sanding marks and other imperfections. As polish begins to dry gradually reduce buffing pressure to achieve a smooth uniform semi-gloss appearance. Wipe surface clean if any residual buffing compound remains before beginning subsequent compounding or polishing while also using a new buffing pad. Use a buffing spur to clean pad frequently during use to remove excess compound build up.

NOTE:

Recommend following with TR-311 Super Duty Compound to achieve higher gloss smooth finish and then follow with TR-308 Fine Finish II for optimum high gloss swirl free class 'A' finish.

PACKAGING:

TR-315 is available in Gallon 4x1 case, 5gal pail or 55gal drum. Recommended to store in a cool dry place to maintain one year shelf life stability.

FOR INDUSTRIAL USE ONLY

The information contained herein is based on tests considered to be reliable and accurate. Because of the wide variance of associated materials and conditions, however no warranty is expressed or implied. Each user is encouraged to prepare a test part for their particular application.