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## **TR-309**

### **REGULAR COMPOUND**

### **MEDIUM CUTTING PASTE**

#### **DESCRIPTION:**

TR-309 is a medium coarse off-white paste compound developed specifically for light oxidation and sanding scratch removal on polyester gel-coats.

#### **PRODUCT FEATURES:**

- ★ Fast cutting action for quick effective removal light sanding marks
- ★ Good initial gloss achieved on finished parts when sanding for minor defect repair
- ★ Remains moist while buffing with less spotting and drying
- ★ Restores gloss to lightly oxidized & weathered finishes
- ★ Contains no silicones or waxes
- ★ Economically priced

#### **PHYSICAL PROPERTIES:**

Specific Gravity: 1.23 (10.25lbs./Gal)  
Viscosity: soft paste – water/petroleum emulsion blend  
Color: off-white

#### **USES:**

To provide good initial uniform gloss while removing sanding scratches (600g-800g), light oxidation and minor surface imperfections on all gel coated finishes.

#### **APPLICATION:**

Apply TR-309 to gel-coated surface and spread evenly. Using a high speed electric variable speed buffer equipped with all wool twisted buffing pad set buffer speed to 2,400 RPM for best results. Work in a 2' x 2' overlapping surface area using medium pressure to keep surface moist to avoid drying out and burnishing. As polish begins to dry gradually reduce buffing pressure to achieve a smooth uniform gloss appearance. Use a buffing spur to clean pad frequently during use to remove excess compound build up.

#### **NOTE:**

For optimum results polish with TR-308 Fine Finish II to achieve a high gloss mirror like swirl free finish after using TR-309 regular compound.

#### **PACKAGING:**

TR-309 is available in Gallon 4x1 case, 5gal pail or 55gal drum. Recommended to store in a cool dry place to maintain one year shelf life stability.

#### **FOR INDUSTRIAL USE ONLY**

*The information contained herein is based on tests considered to be reliable and accurate. Because of the wide variance of associated materials and conditions, however no warranty is expressed or implied. Each user is encouraged to prepare a test part for their particular application.*